

Proofex Self Adhesive PR 20



constructive solutions

2mm PE Topped Ployster reinforced Cold applied **bituminous waterproofing membrane**

Uses

It is used as a cold applied waterproofing / damp proofing membrane in horizontal and vertical applications for protection of various substrates like concrete, masonry, GI, aluminium, wood etc. in wide range of uses:

- Can be laid on any type GI. Aluminium and asbestos corrugated sheets due to stick on application.
- Medium to large roof slabs (domestic, commercial and industrial)
- Basements and raft slabs
- Roof Gardens where resistance to root is not required
- External application for cut & cover tunnels..

Advantages

- Cold applied, self-adhesive and easy to apply.
- High elongation & flexibility
- High tensile strength, tear and puncture resistance
- Capable of withstanding thermal movements
- Does not undergo early aging and hence is a highly durable membrane if laid properly as per specification
- No flame hazard and environment friendly
- Fast application
- Good adhesion to primed concrete substrates.

Description

Proofex Self Adhesive PR 20 is a cold applied self-adhesive sheet membrane comprising of a polymer modified bitumen layer internally reinforced with polyester, bonded on to an outer surface of cross laminated polyethylene film.

The polymer bitumen adhesive layer is protected on the underside by a silicone release paper which is removed just prior to the application of Proofex Self Adhesive PR 20 to the tack coat primed substrate.

The applied membrane is then immediately protected from UV light and from mechanical damage during subsequent back filling by the application of Protection Board, or a sand/cement screed.

Specification

The waterproofing membrane shall be a 2mm thick self adhesive sheet membrane comprising of a polymer modified bitumen layer internally reinforced with polyester, bonded on to an outer surface of polyethylene film. The polymer modified bitumen shall have an elongation in excess of 2000% when tested in accordance with ASTM D 146-04.

Technical Support

Fosroc offers a comprehensive technical support service to specifiers, end users and contractors. It is also able to offer on-site technical assistance, an AutoCAD facility and dedicated specification assistance in locations all over the world.

Properties

Membrane thickness (+/- 5%) (UEAtc. M.O.A.T.30)	: 2 mm
Nominal weight (UEAtc. M.O.A.T.30)	: 2.28 kg/m ²
Tensile strength	
Longitudinal (ASTM D 638)	: 800 N/5cm
Transverse (ASTM D 638)	: 660 N/5cm
Elongation of membrane	
Longitudinal (ASTM D 638)	: 40 %
Transverse (ASTM D 638)	: 40 %
Tear resistance	
Longitudinal (ASTM D 5147)	: 440 N/5cm
Transverse (ASTM D 5147)	: 440 N/5cm
Softening point (ASTM D-36)	: 115°C
Cold Flexibility (0°C to -5°C) (ASTM D 836)	: No Cracks Observed
Resistance to Water Pressure (DIN 52123)	: No Leakage
Resistance to Hydrostatic ASTM D 5385	: 60m of Water - Head in Meters
Lap Adhesion Strength ASTM D 1000	: 2.2 N/mm
Puncture resistance (ASTM D 4833 / 5494)	: 680 N

Instructions for use

Surface preparation

Concrete surfaces should be float finished and free from cavities and projecting nibs. All surfaces shall be dry and free from frost, surface laitence and contamination.

Priming

Proofex Tack Coat must be applied to the substrate and allowed to dry until it is tack free, prior to the application of the membrane. All surfaces must be re-primed if left for more than 24 hours prior to the application of Proofex Self Adhesive PR 20.

Application

Smooth transition should be made at wall/floor slab junctions using a sand/cement mortar and internal and external corners at walls and upstands pre-protected with Proofex Corner Pieces prior to the application of the membrane.

The membrane should be applied to the substrat having first removed the siliconised release paper, pressing the polyethylene film firmly ensuring that the adhesive bitumen compound bonds continuously to the substrate with no air pockets.

Allow at least a 75mm edge and a 150mm end lap. All laps should be rolled firmly to achieve a good seal. End laps should

Proofex Self Adhesive PR 20

be staggered.

On vertical or inclined surfaces, the membrane shall be laid from the lowest level upwards.

The membrane should be protected immediately after application in accordance with BS 8102 : 1990 by using Protection Board or as appropriate with a sand/cement screed.

Limitations

Application temperature range : 5°C - 50°C.

For application below 15°C it may be necessary to slightly warm the back of the membrane should be stored at temperatures above 20°C prior to application to facilitate ease of application and immediate bond to the substrate.

Estimating

Supply

Proofex Self Adhesive PR 20	: 15 m long x 1m wide roll
Proofex Tack Coat	: 20 and 200 litre drums

Coverage

Proofex Tack Coat	: 3-6m ² per litre
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Storage

All product have a shelf life of 12 months if stored in a cool, dry store, away from sources of heat, in the original unopened packing. It should be stored horizontally, not more than one

pallet high.

Precautions

Health and safety

There are no health hazards associated with the use of Proofex Self Adhesive PR 20 and Protection Board.

If proofex Tack Coat is swallowed, do not induce vomiting - drink a glass of water. If contact with eyes occurs, flood with copious amounts of clean water for at least 15 minutes and seek medical advice. If on the skin, remove any contaminated clothing and wash skin thoroughly.

For further information, please consult Material Safety Data Sheets for the above products.

Fire

Proofex Self Adhesive PR 20 and Protection Board are flammable. Keep away from sources of ignition. Do not smoke in the presence of these products. Proofex Tack Coat contains volatile flammable solvents. Use only in ventilated areas, well away from any ignition source.

Flash points

Proofex Self Adhesive PR 20	: > 65°C
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Proofex Tack Coat	: > 38°C
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